

SAFETY DATA SHEET



Viton™ FreeFlow™ RC

Version 4.0 Revision Date: 10/11/2017 SDS Number: 1332749-00032 Date of last issue: 05/19/2017
Date of first issue: 02/27/2017

SECTION 1. IDENTIFICATION

Product name : Viton™ FreeFlow™ RC

SDS-Identcode : 130000032464

Manufacturer or supplier's details

Company name of supplier : The Chemours Company FC, LLC

Address : 1007 Market Street
Wilmington, DE 19899 United States of America (USA)

Telephone : 1-844-773-CHEM (outside the U.S. 1-302-773-1000)

Emergency telephone : Medical emergency: 1-866-595-1473 (outside the U.S. 1-302-773-2000) ; Transport emergency: +1-800-424-9300 (outside the U.S. +1-703-527-3887)

Recommended use of the chemical and restrictions on use

Recommended use : Processing aid

Restrictions on use : For professional users only.
Do not use or resell Chemours™ materials in medical applications involving implantation in the human body or contact with internal body fluids or tissues unless agreed to by Seller in a written agreement covering such use. For further information, please contact your Chemours representative.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Other hazards

|| Dust contact with the eyes can lead to mechanical irritation.
|| Contact with dust can cause mechanical irritation or drying of the skin.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
Polyethylene glycol	25322-68-3	>= 20 - < 30
Limestone	1317-65-3	>= 1 - < 5

SAFETY DATA SHEET



Viton™ FreeFlow™ RC

Version 4.0 Revision Date: 10/11/2017 SDS Number: 1332749-00032 Date of last issue: 05/19/2017
Date of first issue: 02/27/2017

SECTION 4. FIRST AID MEASURES

- General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : Wash with water and soap.
Get medical attention if symptoms occur.
- In case of eye contact : If in eyes, rinse well with water.
Get medical attention if irritation develops and persists.
- If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.
- Most important symptoms and effects, both acute and delayed : Contact with dust can cause mechanical irritation or drying of the skin.
Dust contact with the eyes can lead to mechanical irritation.
- Protection of first-aiders : No special precautions are necessary for first aid responders.
- Notes to physician : Treat symptomatically and supportively.
-

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : None known.
- Specific hazards during fire fighting : Exposure to combustion products may be a hazard to health.
- Hazardous combustion products : Carbon oxides
Fluorine compounds
Metal oxides
- Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
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SAFETY DATA SHEET



Viton™ FreeFlow™ RC

Version 4.0 Revision Date: 10/11/2017 SDS Number: 1332749-00032 Date of last issue: 05/19/2017
Date of first issue: 02/27/2017

Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Follow safe handling advice and personal protective equipment recommendations.
- Environmental precautions : Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Sweep up or vacuum up spillage and collect in suitable container for disposal. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.
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SECTION 7. HANDLING AND STORAGE

- Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.
- Local/Total ventilation : Use only with adequate ventilation.
- Advice on safe handling : Do not breathe dust. Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment. Minimize dust generation and accumulation. Keep container closed when not in use. Take care to prevent spills, waste and minimize release to the environment.
- Conditions for safe storage : Keep in properly labeled containers. Store in accordance with the particular national regulations.
- Materials to avoid : Do not store with the following product types: Strong oxidizing agents
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SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of	Control parameters / Permissible	Basis
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SAFETY DATA SHEET



Viton™ FreeFlow™ RC

Version 4.0 Revision Date: 10/11/2017 SDS Number: 1332749-00032 Date of last issue: 05/19/2017
 Date of first issue: 02/27/2017

		exposure)	concentration	
Polyethylene glycol	25322-68-3	TWA (aero-sol)	10 mg/m ³	US WEEL
Limestone	1317-65-3	TWA (total dust)	15 mg/m ³	OSHA Z-1
		TWA (respirable fraction)	5 mg/m ³	OSHA Z-1
		TWA (Respirable)	5 mg/m ³ (Calcium carbonate)	NIOSH REL
		TWA (total)	10 mg/m ³ (Calcium carbonate)	NIOSH REL

Engineering measures : Ensure adequate ventilation, especially in confined areas. Minimize workplace exposure concentrations. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Dust formation may be relevant in the processing of this product. In addition to substance-specific OELs, general limitations of concentrations of particulates in the air at workplaces have to be considered in workplace risk assessment. Relevant limits include: OSHA PEL for Particulates Not Otherwise Regulated of 15 mg/m³ - total dust, 5 mg/m³ - respirable fraction; and ACGIH TWA for Particles (insoluble or poorly soluble) Not Otherwise Specified of 3 mg/m³ - respirable particles, 10 mg/m³ - inhalable particles.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material : Nitrile rubber
 Glove thickness : 0.38 mm
 Wearing time : 480 min

Remarks : Choose gloves to protect hands against chemicals depending

SAFETY DATA SHEET



Viton™ FreeFlow™ RC

Version 4.0 Revision Date: 10/11/2017 SDS Number: 1332749-00032 Date of last issue: 05/19/2017
Date of first issue: 02/27/2017

on the concentration specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the product. Change gloves often!

- Eye protection : Wear the following personal protective equipment:
Safety goggles
- Skin and body protection : Skin should be washed after contact.
- Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.
-

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : powder
- Color : white, off-white
- Odor : mild
- Odor Threshold : No data available
- pH : No data available
- Melting point/freezing point : No data available
- Initial boiling point and boiling range : No data available
- Flash point : Not applicable
- Evaporation rate : Not applicable
- Flammability (solid, gas) : Not classified as a flammability hazard
- Upper explosion limit / Upper flammability limit : No data available
- Lower explosion limit / Lower flammability limit : No data available
- Vapor pressure : Not applicable
- Relative vapor density : Not applicable
- Relative density : No data available
- Solubility(ies)
Water solubility : insoluble

SAFETY DATA SHEET



Viton™ FreeFlow™ RC

Version 4.0 Revision Date: 10/11/2017 SDS Number: 1332749-00032 Date of last issue: 05/19/2017
Date of first issue: 02/27/2017

Partition coefficient: n-octanol/water : Not applicable

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity
Viscosity, kinematic : Not applicable

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Particle size : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Can react with strong oxidizing agents.

Conditions to avoid : None known.

Incompatible materials : Oxidizing agents

Hazardous decomposition products : No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Ingredients:

Polyethylene glycol:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg

Limestone:

Acute oral toxicity : LD50 (Rat): > 2,000 mg/kg
Assessment: The substance or mixture has no acute oral tox-

SAFETY DATA SHEET



Viton™ FreeFlow™ RC

Version
4.0

Revision Date:
10/11/2017

SDS Number:
1332749-00032

Date of last issue: 05/19/2017
Date of first issue: 02/27/2017

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Skin corrosion/irritation

Not classified based on available information.

Ingredients:

Polyethylene glycol:

Species: Rabbit

Result: No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Ingredients:

Polyethylene glycol:

Species: Rabbit

Result: No eye irritation

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Ingredients:

Polyethylene glycol:

Genotoxicity in vitro

: Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

Carcinogenicity

Not classified based on available information.

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

SAFETY DATA SHEET



Viton™ FreeFlow™ RC

Version 4.0 Revision Date: 10/11/2017 SDS Number: 1332749-00032 Date of last issue: 05/19/2017
Date of first issue: 02/27/2017

Ingredients:

Polyethylene glycol:

Effects on fertility : Test Type: Reproduction/Developmental toxicity screening test
Species: Rabbit
Application Route: Ingestion
Result: negative

Effects on fetal development : Test Type: Fertility/early embryonic development
Species: Rat
Application Route: Ingestion
Result: negative

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Repeated dose toxicity

Ingredients:

Polyethylene glycol:

Species: Rat
NOAEL: 1,100 mg/kg
Application Route: Ingestion
Exposure time: 13 Weeks

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Ingredients:

Polyethylene glycol:

Toxicity to fish : LC50 (Poecilia reticulata (guppy)): > 100 mg/l
Exposure time: 96 h

Limestone:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 10,000 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 1,000 mg/l
Exposure time: 48 h

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): > 200 mg/l
Exposure time: 72 h

SAFETY DATA SHEET



Viton™ FreeFlow™ RC

Version 4.0 Revision Date: 10/11/2017 SDS Number: 1332749-00032 Date of last issue: 05/19/2017
Date of first issue: 02/27/2017

Persistence and degradability

Ingredients:

Polyethylene glycol:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 68 %
Exposure time: 28 d
Remarks: Based on data from similar materials

Bioaccumulative potential

Ingredients:

Polyethylene glycol:

Bioaccumulation : Species: Fish
Bioconcentration factor (BCF): 3.2
Partition coefficient: n-octanol/water : log Pow: -0.698

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.
Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

SAFETY DATA SHEET



Viton™ FreeFlow™ RC

Version 4.0 Revision Date: 10/11/2017 SDS Number: 1332749-00032 Date of last issue: 05/19/2017
Date of first issue: 02/27/2017

49 CFR
Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

Ingredients	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Disodium hydrogenorthophosphate	7558-79-4	5000	*
Xylene	1330-20-7	100	*
Ethylbenzene	100-41-4	1000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 Extremely Hazardous Substances Reportable Quantity

Ingredients	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Ammonia	7664-41-7	100	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know

Proprietary Additive	Trade secret
Fluorinated Polymer	Trade secret
Polyethylene glycol	25322-68-3
Limestone	1317-65-3

California Prop. 65

WARNING: This product can expose you to chemicals including Quartz, arsenic compounds, Ethylbenzene, lead compounds, which is/are known to the State of California to cause cancer, and Toluene, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Permissible Exposure Limits for Chemical Contaminants

Limestone	1317-65-3
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SAFETY DATA SHEET



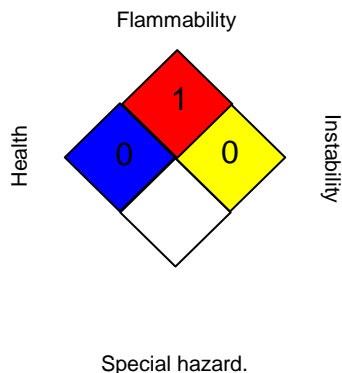
Viton™ FreeFlow™ RC

Version 4.0 Revision Date: 10/11/2017 SDS Number: 1332749-00032 Date of last issue: 05/19/2017
Date of first issue: 02/27/2017

SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS® IV:

HEALTH	/	0
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

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Chemours™ and the Chemours Logo are trademarks of The Chemours Company.

Before use read Chemours safety information.

For further information contact the local Chemours office or nominated distributors.

All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

Full text of other abbreviations

- NIOSH REL : USA. NIOSH Recommended Exposure Limits
- OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
- US WEEL : USA. Workplace Environmental Exposure Levels (WEEL)
- NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
- OSHA Z-1 / TWA : 8-hour time weighted average
- US WEEL / TWA : 8-hr TWA

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemi-

SAFETY DATA SHEET



Viton™ FreeFlow™ RC

Version	Revision Date:	SDS Number:	Date of last issue: 05/19/2017
4.0	10/11/2017	1332749-00032	Date of first issue: 02/27/2017

icals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 10/11/2017

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8